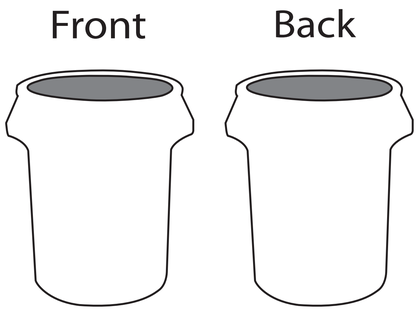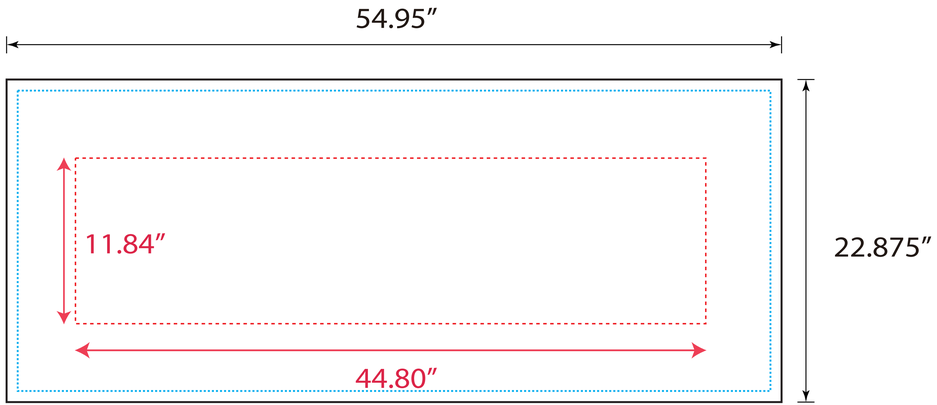20 gallon capacity