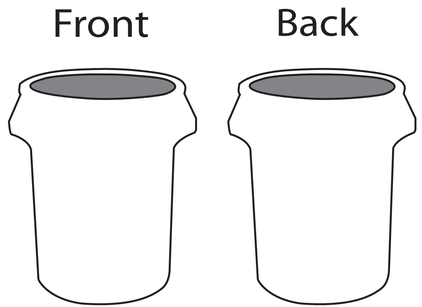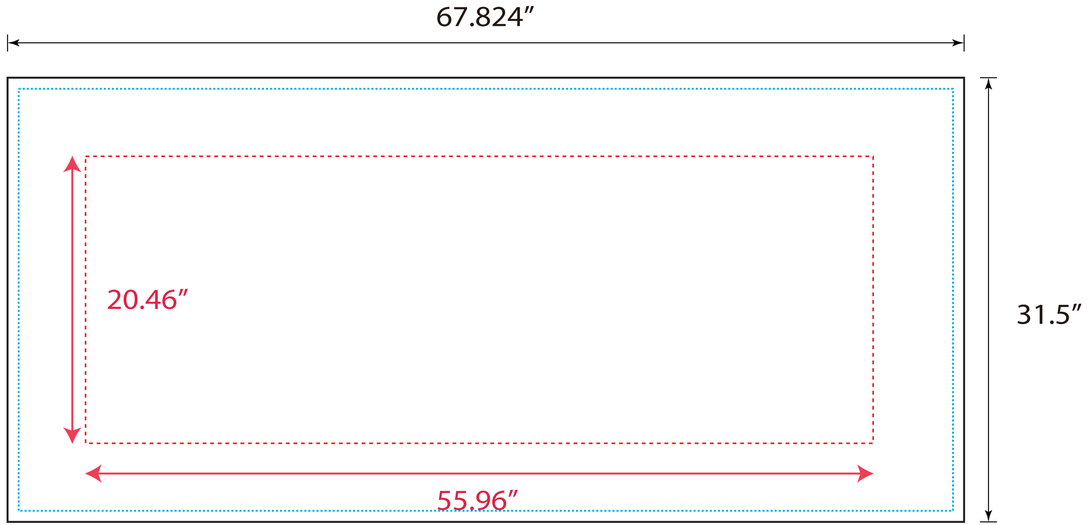44 gallon capacity